

HAVÆON Monolith

600 ML

Everyday, school, gym and events. The bottle people refill.

SKU HV-M06 · COUNTRY OF ORIGIN: SURINAME

COMPANY IN DEVELOPMENT · FIRST BOTTLES 2028 · NOT YET FOR SALE

The bottle

Volume	600 ml
Height incl. cap	≈ 262 mm PROVISIONAL
Diameter	Ø 70 mm PROVISIONAL
Glass	Extra-flint (low-iron) soda-lime
Wall thickness	≈ 4 mm PROVISIONAL
Empty glass weight	≈ 480 g PROVISIONAL
Base	20 mm solid, Star Facet
Closure	Quarter-turn solid glass cap, platinum-cured silicone seal. No plastic, no metal, no BPA.
Mouth opening	38 mm PROVISIONAL
Filled weight	≈ 1.20 kg PROVISIONAL
Decoration	HAVÆON wordmark acid-etched into the glass. Seven etched hydration marks on the back.
Label	No paper body label. Recyclable paper neck tag and seal carry batch, date and a QR code to the batch water analysis.

Packing and pallet

Bottles per case	12
Case packaging	Corrugated case with partitions, FSC board, no plastic inserts
Case gross weight	≈ 15.6 kg PROVISIONAL
Cases per pallet	≈ 60 PROVISIONAL
Bottles per pallet	≈ 720 PROVISIONAL
Pallet gross weight	≈ 954 kg PROVISIONAL
Pallet	Standard 1200 × 800 mm (EUR), heat-treated ISPM-15
Wrapping	Corner boards and paper-based pallet wrap instead of plastic stretch film where the lane allows

Commercial

Minimum order	Domestic 10 cases · export 1 pallet for a trial, 1 × 20′ container for a standing order
Lead time	6–8 weeks from confirmed order, after launch
Incoterms	EXW Paramaribo (domestic) · FOB Paramaribo (export)
First availability	2028
Country of origin	Suriname

Logistics and coding

Shelf life	24 months from filling PROVISIONAL
Storage	Dry, 5–30 °C, out of direct sunlight. Do not freeze. Glass — handle upright.
HS code	2201.10 — waters, not sweetened or flavoured
GTIN / barcodes	GS1 GTIN on every case, SSCC label on every pallet. Numbers assigned before first shipment.
Lot coding	Lot and filling date on every bottle; full source-to-shelf traceability in the ERP.
Transit testing	Cases and pallets drop- and vibration-tested to ISTA standards before the first export.
Breakage target	≤ 1.5% (the financial model assumes 2%)

Returns and sustainability

- The bottle is designed to be kept, not discarded: solid glass, a glass cap, no label to peel.
- HAVÆON Loop: empties collected from hospitality accounts, washed and refilled, or returned to cullet.
- Food-safety management to HACCP, moving to FSSC 22000 certification by 2029.

The water

Source	Dedicated production borehole on company land, deep sandy aquifer, Para district, Suriname.
Type	Still. Naturally filtered, low in minerals.
Treatment	Deliberately minimal: sediment and carbon filtration, 0.2-micron polishing, UV, ozone, stainless-steel storage.
Analysis	Every batch analysed in-house for microbiology, pH, TDS and conductivity; accredited independent lab every quarter. Results published per batch via the neck-tag QR code.
Designation	Final legal designation follows two-season laboratory analysis and the rules of each market (Codex).

> Figures marked PROVISIONAL are design targets from the development phase. They are confirmed by packaging engineering and ISTA transit testing before the first commercial order, and this sheet is reissued.
>
> Full technical drawings, the water analysis and a sample are available on request.