


# HAVÆON Grand

1.5 L

Hotel rooms, suites, villas and the shared table (4–6 glasses).

SKU HV-G15 · COUNTRY OF ORIGIN: SURINAME

COMPANY IN DEVELOPMENT · FIRST BOTTLES 2028 · NOT YET FOR SALE

## The bottle

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|---|---|
| Volume | 1.5 L |
| Height incl. cap | ≈ 330 mm PROVISIONAL |
| Diameter | Ø 92 mm PROVISIONAL |
| Glass | Extra-flint (low-iron) soda-lime |
| Wall thickness | ≈ 4.5 mm PROVISIONAL |
| Empty glass weight | ≈ 950 g PROVISIONAL |
| Base | 24 mm solid, Star Facet |
| Closure | Quarter-turn solid glass cap, platinum-cured silicone seal. No plastic, no metal, no BPA. |
| Mouth opening | 44 mm PROVISIONAL |
| Filled weight | ≈ 2.65 kg PROVISIONAL |
| Decoration | HAVÆON wordmark acid-etched into the glass. Seven etched hydration marks on the back. |
| Label | No paper body label. Recyclable paper neck tag and seal carry batch, date and a QR code to the batch water analysis. |

## Packing and pallet

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| Bottles per case | 6 |
| Case packaging | Corrugated case with partitions, FSC board, no plastic inserts |
| Case gross weight | ≈ 17.2 kg PROVISIONAL |
| Cases per pallet | ≈ 60 PROVISIONAL |
| Bottles per pallet | ≈ 360 PROVISIONAL |
| Pallet gross weight | ≈ 1,044 kg PROVISIONAL |
| Pallet | Standard 1200 × 800 mm (EUR), heat-treated ISPM-15 |
| Wrapping | Corner boards and paper-based pallet wrap instead of plastic stretch film where the lane allows |

## Commercial

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| Minimum order | Domestic 10 cases · export 1 pallet for a trial, 1 × 20′ container for a standing order |
| Lead time | 6–8 weeks from confirmed order, after launch |
| Incoterms | EXW Paramaribo (domestic) · FOB Paramaribo (export) |
| First availability | 2028 |
| Country of origin | Suriname |

## Logistics and coding

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| Shelf life | 24 months from filling PROVISIONAL |
| Storage | Dry, 5–30 °C, out of direct sunlight. Do not freeze. Glass — handle upright. |
| HS code | 2201.10 — waters, not sweetened or flavoured |
| GTIN / barcodes | GS1 GTIN on every case, SSCC label on every pallet. Numbers assigned before first shipment. |
| Lot coding | Lot and filling date on every bottle; full source-to-shelf traceability in the ERP. |
| Transit testing | Cases and pallets drop- and vibration-tested to ISTA standards before the first export. |
| Breakage target | ≤ 1.5% (the financial model assumes 2%) |

## Returns and sustainability

- The bottle is designed to be kept, not discarded: solid glass, a glass cap, no label to peel.
- Delivered to hotels and villas in 6-bottle returnable crates, collected on each delivery.
- HAVÆON Loop: empties collected from hospitality accounts, washed and refilled, or returned to cullet.
- Food-safety management to HACCP, moving to FSSC 22000 certification by 2029.

## The water

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|---|---|
| Source | Dedicated production borehole on company land, deep sandy aquifer, Para district, Suriname. |
| Type | Still. Naturally filtered, low in minerals. |
| Treatment | Deliberately minimal: sediment and carbon filtration, 0.2-micron polishing, UV, ozone, stainless-steel storage. |
| Analysis | Every batch analysed in-house for microbiology, pH, TDS and conductivity; accredited independent lab every quarter. Results published per batch via the neck-tag QR code. |
| Designation | Final legal designation follows two-season laboratory analysis and the rules of each market (Codex). |

> Figures marked PROVISIONAL are design targets from the development phase. They are confirmed by packaging engineering and ISTA transit testing before the first commercial order, and this sheet is reissued.
>
> Full technical drawings, the water analysis and a sample are available on request.